



Distance Measurement: BAW M12 Inductive Analog Sensors

The next stage of function security achieved

- High linearity
- Long measuring range
- Low temperature drift
- Adjustable linearity area
- Analog (voltage and current) and IO-Link version





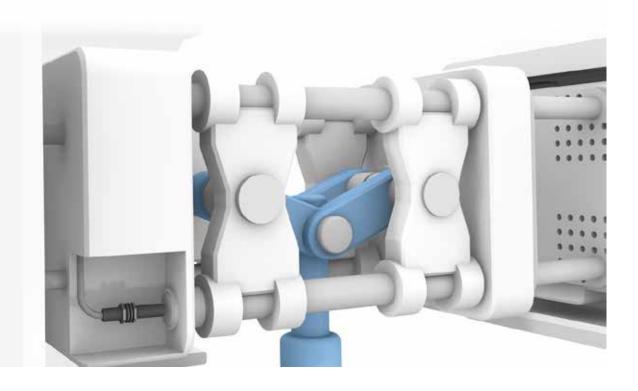


Reliable and wear-free distance measurement is ensured by contact-free sensor technology. The BAW analog sensors allow you to go to the next step. They no longer only check the presence of metallic objects, but rather various target shapes, positions and distances reliably.

Their analog and linear characteristics allow the new BAW to be used for clamping force measurement, measuring imbalances or implementing a soft-stop in the cylinder.

The new sensor family features long service life. The convenient teach function ensures quick programming during initial installation and decreased downtime during sensor replacement due to the adjustable linear range.









BALLUFF sensors worldwide









Series		M12×1	M12×1	M12×1
Installation type (observe instructions in Basic Information chapter)		Flush	Flush	Non-flush
Output signal		010 V	420 mA	IO-Link
Linear range s _l		0.23.5 mm	0.23.5 mm	0.27 mm
		BAW004K	BAW0055	BAW0056
Supply voltage U _S		1830 V DC	1830 V DC	1830 V DC
Effective distance s _e		1.85 mm	1.85 mm	3.6 mm
Polarity reversal protected/transposition protected/short-circuit protected		Yes/Yes/Yes	Yes/Yes/Yes	Yes/Yes/Yes
Settings (Teach-in)		Measuring range	Measuring range	Measuring range
Adjustment display (LED)		Yes	Yes	Yes
Ambient temperature T _a		−40+80 °C	−40+80 °C	−25+70 °C
Repeat accuracy R _{BWN}		±7 μm	±7 μm	±7 μm
Non-linearity max.		±35 µm	±35 µm	±70 μm
Limit frequency (–3 dB)		1000 Hz	1000 Hz	1000 Hz
Response time		0.2 ms	0.2 ms	2 ms
Degree of protection as per IEC 60529		IP67	IP67	IP67
Approvals		CE, cULus, EAC	CE, cULus, EAC	CE, cULus, EAC
Material	Housing	Brass, coated	Brass, coated	Brass, coated
	Sensing surface	LCP	LCP	PBT
Connection		M12 connector,	M12 connector,	M12 connector,
		4-pin	4-pin	4-pin













Туре	Teach adapter	Teach adapter	Mounting brackets	Mounting cuff
	For BAW sensors	For BAW sensors	For sensors	For sensors
			and clamps M12	Ø 12 mm and M12
	BAE00MN	BAE00MP	BAM00C0	BAM0218
Teach-in	PIN1 to PIN2	PIN1 to PIN4		
Material	PUR	PUR	Aluminium	Aluminium



Type

Connectors



Pι

BCC030U

M12 female, 3-pin	N
(straight) with 5 m cable	(8
PUR shielded (black)	Р



V12 female, 3-pin straight) with 5 m cable PUR (black) BCC030L



M12 female, 3-pin (straight) with 5 m cable PUR shielded (black) BCC030Z



M12 female, 3-pin (rightangle) with 5 m cable PUR shielded (black) BCC031H